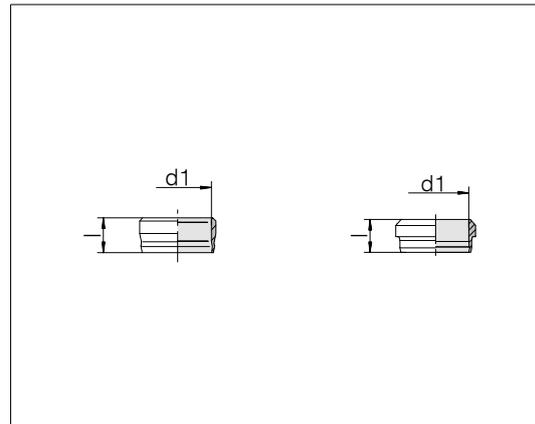


1S and VOSS Ring^M cutting rings



Series	Tube OD	d1	Pressure	l	Order-No.	Designation
LL	4		PN 100	6.8	0006002000	24-1S-LL4
LL	5		PN 100	7.8	0006052000	24-1S-LL5
LL	6		PN 100	7.8	0006102000	24-1S-LL6
LL	8		PN 100	7.8	0006152000	24-1S-LL8
L/S	6		PN 500/800	9.2	0019002100	24-VRM-L/S6
L/S	8		PN 500/800	9.2	0019052100	24-VRM-L/S8
L/S	10		PN 500/800	10	0019102100	24-VRM-L/S10
L/S	12		PN 400/630	10	0019152100	24-VRM-L/S12
L	15		PN 400	10.2	0019202100	24-VRM-L15
L	18		PN 400	10.5	0019252100	24-VRM-L18
L	22		PN 250	11.2	0019302100	24-VRM-L22
L	28		PN 250	11.2	0019352100	24-VRM-L28
L	35		PN 250	13.4	0019402100	24-VRM-L35
L	42		PN 250	13.4	0019452100	24-VRM-L42
S	14		PN 630	10.2	0019702100	24-VRM-S14
S	16		PN 630	10.2	0019752100	24-VRM-S16
S	20		PN 420	13	0019802100	24-VRM-S20
S	25		PN 420	13	0019852100	24-VRM-S25
S	30		PN 420	13.6	0019902100	24-VRM-S30
S	38		PN 420	13.5	0019952100	24-VRM-S38

Cutting-rings for tube OD
6 - 12 mm are identical for
series L + S.

Series LL = 1S
Series L + S = VOSS Ring^M

Example for comp. :
D04LLX
DIN 3861-ALL4-St

PSR06LX
ISO 8434-1-CR-L6-St

